Wednesday, 3/14/2007 3:30:05 PM Date: Kim Johnston User: **Process Sheet Drawing Name** : SADDLE KIT : CU-DAR001 Dart Helicopters Services Customer Job Number : 31218 **Estimate Number** : 10532 : K10003 **Part Number** P.O. Number : NIA S.O. No. : NA : K10003 : 3/14/2007 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : C : SMALL /MED FAB First Issue : 3/14/2007 Type **Drawing Revision** : N/A : 31129 Material **Previous Run** : 3/26/2007 Each Qty: 8 Um: **Due Date** Written By Checked & Approved By Reformat: Incorporated D205-641-011 03.01.16 Comment : Est: KJ/RF Est: 06-07-25 As per DSI 9344 JLM Est: K 06.11.17 Per K10003 Rev C ΚJ Document Record for copying bluefile rmv Est Rev: L 07.01.12 **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** PACKAGING RESOURCE #1 1.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 2.0 D2570 Bushing 24.0000 Each(s)/Unit Total: 192.0000 Each(s) Comment: Qty.: Bushing Pick: Qty Part Number Description Batch B31224-1 Bushing X 24 D2570 D2571 Saddle, Fwd, Out 3.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Fwd, Out Pick: Qty Part Number Description Batch Saddle  $\times$  1 D2571

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Wednesday, 3/14/2007 3:30:06 PM Date: Kim Johnston Üser: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 31218 Job Number: Description: Seq. #: **Machine Or Operation:** Saddle, Fwd, In 4.0 D2572 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Fwd, In Pick: Batch Part Number Description Qty D2572 Saddle 1 Saddle, Aft, Out D2573 5.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Aft, Out Pick: Qty Part Number Description Batch **%** 1 D2573 Saddle D2574 Saddle, Aft, In 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Aft, In Pick: Part Number Description Qtv Saddle D2574 Lug Assembly D27361 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Lug Assembly Pick: Qty Part Number Description 1 Bracket D2736-1 8.0 D27363 8.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Lug Assembly Pick: Qty Part Number Description D2736-3 **Bracket** 

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Wednesday, 3/14/2007 3:30:06 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 31218 Job Number: Seq. #: Description: Machine Or Operation: 9.0 D2747 Set Screw 4.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Set Screw Pick: Batch Description Qty Part Number D2747 Socket Head Set Screw 4 D2876 Saddle Spacer 2.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Saddle Spacer Pick: Description Qty Part Number B78016-D2876 Spacer D2877 Saddle Spacer 11.0 16.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Saddle Spacer Pick: Qty Part Number Description BZ84B1\_ 2 D2877 Spacer 12.0 D2968041 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Tow Ring Pick: Description 924 (4) B Z9836 (4). Part Number Qty D2968-041 Tow Ring 11 D35331 Set Screw 13.0 Comment: Qty.: Total: 16.0000 Each(s) Set Screw D Batch: 1328093\_

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Date: Wednesday, 3/14/2007 3:30:06 PM User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 31218 Job Number: Description: Seq. #: Machine Or Operation: 14.0 AN46A Bolt Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s) Bolt Pick: M102 115\_/ Qty Part Number Description **%** 16 AN4-6A Bolt AN446A 15.0 Bolt Comment: Qty.: 32.0000 Each(s) Total: 4.0000 Each(s)/Unit Bolt Pick: Description Qty Part Number M102985-1 **9** 4 Bolt AN4-46A AN451A Bolt 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s) **Bolt** Pick: Description Batch Qty Part Number *1*08 AN4-51A Bolt AN612A 17.0 Bolt Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s) Bolt Pick: Qty Part Number Description Batch M102809 4103 Bolt **№** 8 AN6-12A AN960JD416 Washer 32.0000 Each(s)/Unit Total: 256.0000 Each(s) Comment: Qty.: Washer Pick: Batch M 103 338 \_ Qty Part Number Description X) 32 AN960JD416 Washer

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Wednesday, 3/14/2007 3:30:06 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 31218 Job Number: Seq. #: Description: Machine Or Operation: 19.0 AN960JD616 Washer 64.0000 Each(s) 8.0000 Each(s)/Unit Total: Comment: Qty.: Washer Pick: M103395-Description Qty Part Number *1*0 8 AN960JD616 Washer 20.0 AN9704 Total: 8.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Washer 103344 V Pick: Description Qty Part Number **x** 1 AN970-4 Washer MS21042L4 21.0 29.0000 Each(s)/Unit Total: 232.0000 Each(s) Comment: Qty.: Nut (3) Pick: SAN OF loylor Qty Part Number Description Batch Nut (or MS21042-4) MS21042L4 29 22.0 QC4 201/05/03/8 Comment: INSPECT KITS 100% FOR COMPLETENESS PACKAGING RESOURCE 23.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 24.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE J Fr. J Job Completion Page 5 Form: rprocess

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F	H	<del>- 7</del> 11	K10003	SHEET 1 OF 1
DATE		· · · · · · · · · · · · · · · · · · ·	TITLE	SCALE
06.1	1.07		SADDLE KIT	NTS
Α		00.06.01	NEW ISSUE	
В		00.11.22	ADD D2707-041 OPTION	
С		06.11.07	ADD D3533-1	

RELEASED 06.11.13

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION	
BELL 205/210/212/412	D205-634-011	
	D205-634-015	
BELL 204	D204-635-011	

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE **FOLLOWING TABLE (REF):** 

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011	
D205-641-011	1	1	1	
D2570	16	16	16	
D2571	1	1	1	
D2572	1	11	11	
D2573	1	1	11	
D2574	1	1	1	
D2747	4	4	4	
D2876	2	2	2	
D2877	2	2	2	
D2707-041 (or D2968-041)	1-	11	11	
D3533-1	2	22	2	
AN4-51A	8	8	8	
AN4-6A	16	16	16	
AN6-12A	8	8	8 SHOP CO	
AN960JD416	32	32	32 RETURN	10
AN960JD616	8	8	8 ENGINEER	<i>Ľህ</i> ርህይ, זעף
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AN970-4	1	1	\$UBJECT TO A	OTICE
MS21042-4 (OR L4)	25	25	25 WITHOUT	RDFR
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REQUIRED WITH D2/07-041 ONLY

NO. 31218

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